

## Instruction Manual

### \* Air Nozzle Adjustment Guide

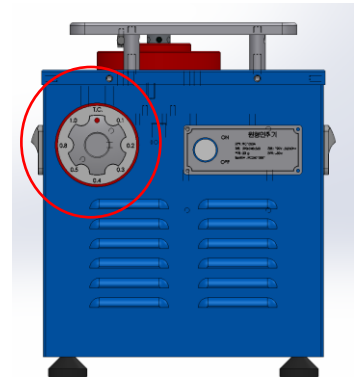
1. Connect the MAIN AIR located on the back.
2. Open the MAIN VALVE(①) located on the back.
3. Check the amount dispensed from the hole on the top,
4. Adjust the spray volume to match the operation conditions.

\*Without Air Supply, Chips May Enter the Bearing Area, Causing Tool Malfunction.



### \* Chamfer Amount (C) Adjustment Guide

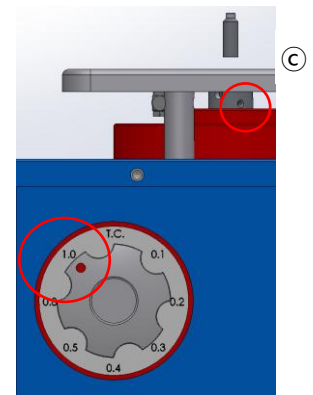
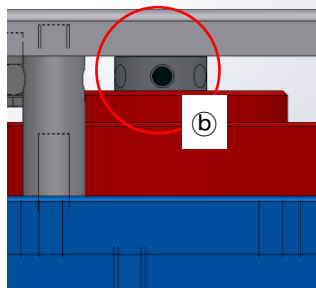
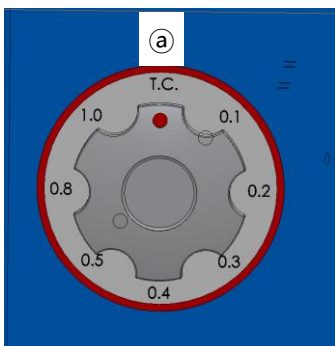
1. Turn the handle on the right side to position the red dot at the desired machining dimension.
2. Chamfer Amount Selectable: 0.1C, 0.2C, 0.3C, 0.4C, 0.5C, 0.8C, and 1.0C.



### \* Tool Replacement Guide

1. Set the red dot on the chamfering adjustment handle(②) to T.C (Tool Change)
2. Loosen the three socket head bolts on the top(③) using a 3mm T-wrench, turning each approximately one full rotation.
3. Set the chamfering adjustment handle to 1.0C
4. Blow air into the air port to remove the end mill(④).  
(Hold the end mill while blowing air to prevent it from flying off.)
5. Replace the end mill and reassemble in the reverse order.
6. Refer to YouTube for instructions on replacing the end mill.

### RC1000A Tool Replacement Video



- Please Use the dedicated end mill for tool replacement.
- Do not exceed the continuous operation time(1 hour), as extended use may cause stress on the motor.
- Modifying or disassembling the equipment is strictly prohibited to prevent safety hazards.